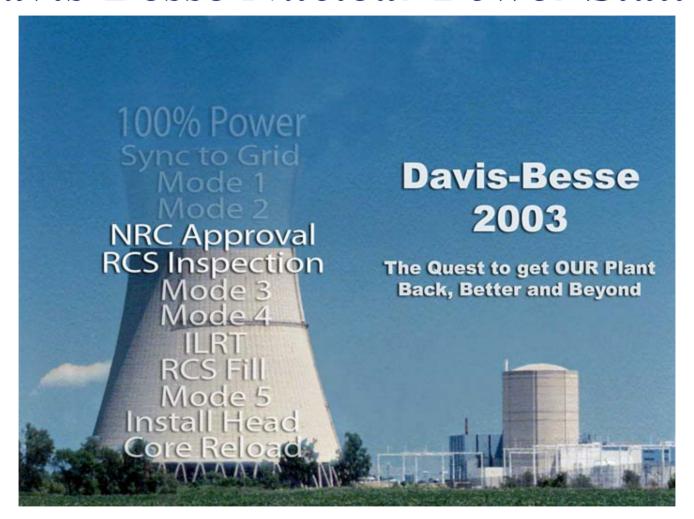


#### Davis-Besse Nuclear Power Station



IMC 0350 Meeting



#### **Desired Outcomes**

- •Demonstrate our commitment to:
  - -A robust Safety Culture and Safety Conscious Work Environment
- Provide you with information on our:
  - -Cycle 14 Operational Improvement Plan
  - -Proposed work scope for the Mid-cycle (Cycle 14) Outage

### Lew Myers Chief Operating Officer - FENOC



#### **Meeting Agenda**

<ul> <li>Employee Alignment Session</li> </ul>	ns Safety Culture Survey and the
Restart Readiness Review Sa	fety Culture Assessment
Results	Lew Myers
•SCWE Survey Outcomes	Linda Griffith
<ul> <li>Nuclear Quality Assessment</li> </ul>	Safety Culture/SCWE Interviews
November 2003 Results	Steve Loehlein
<ul> <li>Cycle 14 - Operational Impro</li> </ul>	ovement PlanMark Bezilla
•Work Scope Plans for the Mi	id-cycle (Cycle 14) Outage
	Mark Bezilla

•Schedule for Remaining Activities for Restart.....Clark Price

Lew Myers
Chief Operating Officer - FENOC



# Employee Alignment Sessions Safety Culture Surveys and the Restart Readiness Review Safety Culture Assessment Results





### **'Built to Last'**Commitment

- •FENOC has built an enduring organization rooted in and consistently aligned at all levels and with the vision of people with a strong safety focus
- •Our core values are seated in recognition of each employee and guides our day to day business



### **'Built to Last'**Commitment

- Our values begin with safety
  - Teamwork
  - Accountability and ownership
  - Accomplishment
  - Selecting and developing senior management based on a fit with these core values
  - Continuous indoctrination of employees in these core values
  - Consistent alignment with these core values in goal-setting,
     problem-solving, and decision-making
  - A strong safety focus resolve
  - A strong resolve to organizational and individual actions that focus on Safety Culture/SCWE



#### **Definitions**

#### **Safety Culture**

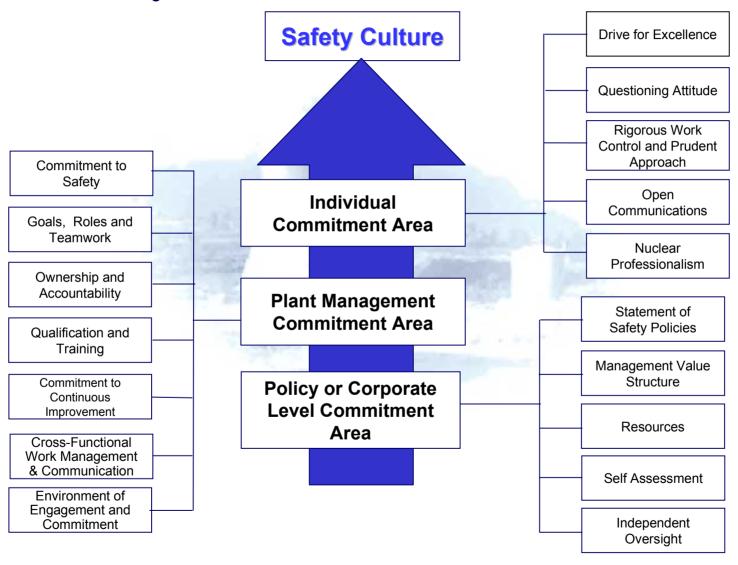
That assembly of characteristics and attitudes in organizations and individuals which establishes an overriding priority towards nuclear safety activities and ensures that issues receive the attention warranted by their significance

#### Safety Conscious Work Environment

An environment in which personnel are encouraged to identify problems, are confident that problems will be effectively evaluated and corrected, and are protected from any form of retaliation



#### Safety Culture - FENOC Model





#### **Improvements**

- •Improvement of Safety Culture
  - -Created Safety Culture and Safety Conscious Work Environment Models based on industry experience to date and information from the International Atomic Energy Agency
  - -Performance, Safety, and Health Associates, Inc. performed independent safety culture audit in February, 2003
  - -Conducted self-assessments and internal surveys
  - -Trained each employee on Nuclear Safety Culture Model
  - Developed Business Practices on safety culture to assure sustained improvement



- •Employee Alignment Sessions Safety Culture Survey
  - -Results were positive and encouraging
  - -Highest score criterion
    - -"I am aware that Davis-Besse policies on Safety Culture and Safety Conscious Work Environment state that safety is a core value and the normal way of doing business" (99% favorable ratings)
    - -"I understand it is my responsibility to raise nuclear safety or quality concerns" (99% favorable ratings)
  - -Lowest score criterion
    - "Management values the training and development of our employees" (66% favorable ratings)
    - "Cross-functional communication is evident throughout the plant (72% favorable ratings)



ALL CITE CAPET	TY CULTURE ASSESSMENT SURVEY SITE AND DEPARTMENT RESULTS BY MODEL LEVEL AND CRITERION																																	
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	Safety Culture Model Level and Criterion	Policy or Corp. Level Commi	1.a. Aware policies state safety is core value	1.b. Believe policies are understood by employees	1.c. Believe policies are continuously reinforced	1.d. Aware that Corp/Mgmt values are clearly reflected in DB BP	1.e. Believe Corp/Mgmt values are understood by the organization	1.f. Resources are avail. or can be obtained to ensure safe, reliable ops	1.g. DB utilizes Self-Assessment tools to monitor	1.h. DB utilizes Independent Oversight as a tool	Dept Weighted Avg. for Policy Level Commitment Area	#2 Plant Management Level Commitment Area	2.a. Visible Commitment to Safety	2.b. DB Goals are clear and understood	2.c. Roles of our employees are clear	2.d. Teamwork is reinforced	2.e. Employees take ownership in plant/work	2.f. Employees hold themselves accountable	2.g. Management holds employees accountable	2.h. Management values training development	2.i. Employees value training they receive	2.j. Management values quals employees hold	2.k. Employees value the quals they obtain	2.1. Commitment to continuous improvement is evident	2.m. Cross-functional work mgmt is evident	2.n. Cross-functional communications is evident	2.o. Environment of engagement and commitment is evident	Dept Weighted Avg. for Plant Mgt. Level Commitment Area	#3 Individual Level Commitment Area	3.a. Employees at DB exhibit a Drive for Excellence	3.b. People, plant, perf. are cont. improved to enhance margins of safety	3.c.Questioning Attitude – Challenges are welcomed	3.d. Rigor/prudent approach - perf. activities in quality manner is std.	3.e. Open Commempls. comfortable in voicing opinions, issues, concerns
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Engineering			5.7	5	4.6	4.3	4.4	4.6	4,4	4.7	4.713	6	5.2	4.8	4.5	4.4	4.7	4.5	4.7	3.6	4.3	3.9	4.8	4.5	3.8	3.9	4.4	4.4		4.9	4.6	4.6	4.5	4.7
Matrixed			5.6	4.8	4.8	4.6	4.4	4.9	4.7	5.1	4.863	ı	5.3	4.9	4.5	4.5	4.8	4.6	4.8	3.9	4.6	4.2	4.9	4.7	4	4	4.5	4.546		5	4.9	4.7	4.7	4.4
Not Listed (dept.)			5.3	5	4	4.7	4	5.3	4	4.7	4.625		- 5	4.7	5.3	4.5	5.7	5.3	4.8	3.3	4.5	3.7	5	4.3	2.5	3.7	4	4.42		5.3	4.7	4.3	5.5	4
Organizational Develop			5.7	5	4.7	4.6	4.3	4.4	4.2	4.9	4.725		5.3	4.9	4.5	4.2	4.5	4.1	4.5	4.4	4.1	4.4	4.7	4.5	3.9	3.9	4.3	4.413		4.8	4.8	4.5	4.5	4.5
Oversight			5.6	4.3	4.5	4.3	4	4.6	3	4.4	4.338		5.3	4.3	4	4.3	5	4.7	5	4	4.3	3.7	4.7	4	4.3	4.3	4	4.393		5	4.3	4.3	4.7	4
Plant			5.6	5	4.7	4.5	4.4	4.6	4.5	4.7	4.75		5.2	4.9	4.7	4.4	4.6	4.4	4.5	3.8	4.2	4.1	4.8	4.5	3.9	3.9	4.3	4.413		4.9	4.7	4.7	4.6	4.7
Quality Assessment			5.7	4.8	4.6	4.5	4.4	4.5	3.9	5.3	4.713		5.2	4.7	4.3	4.2	4.7	4.5	4.6	3.7	4.4	4.1	4.8	4.4	3.8	3.8	4.2	4.36		4.7	4.4	4.3	4.1	4.5
Restart			6	5.5	5	5	5.5	5	4.5	5.5	5.25		5.5	5.5	5.5	4.5	5	4.5	4.5	4.5	5	5	5	5.5	4	4.5	4.5	4.86		5.5	5	5.5	4.5	4.5
Support Services			5.4	5	4.7	4.5	4.4	4.8	4.7	4.8	4.788		5.2	4.8	4.7	4.4	4.4	4.3	4.9	4	4.5	4.1	4.9	4.6	4.2	4	4.4	4.49		4.8	4.8	4.4	4.6	4.2
SITE WEIGHTED AVG. H = High L = Low			5.6 H	4.9	4.7	4.5	4.4 L	4.7	4.5	4.8	4.787		5.2 H	4.8	4.6	4.4	4.6	4.4	4.6	3.8 L	4.3	4.1	4.8	4.6	4	4	4.4	4.4		4.9	4.7	4.6 L	4.6 L	4.6 L
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N=833 (98% site pop.) RATINGS	Safety Culture Level and Criterion	#1 Policy or Corporate Level Commitment Area	1.a. Aware policies state that safety is a core value	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.b. Believe policies are understood by employees	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.c. Believe policies are continuously reinforced	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.d. Aware Corp/Mgmt values are clearly reflected in DB BP	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.e. Believe Corp/Mgmt values are understaood by the org.	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.f. Resources avail.or can be obtained to ensure safe, reliable op:	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	1.g. DB utilizes Self-Assessment tools to monitor	% of responses for individual ratings
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Strongly Disagree (1)					40/	<del></del>		20/			00/	<b>//</b>		400/	<del></del>		400/	W <del></del>		400/	<del> </del>	
Disagree (2)			0		1%	4		3%	20		9%	22		12%	13		12%	24		12%	31	
Somewhat Disagree (3)			4			22			51			56			75			62			66	
Somewhat Agree (4)			44	5%		155	19%		236	28%		250	35%		335	42%		188	23%		270	33%
Agree (5)			270	32%	99%	439	53%	97%	353	44%	91%	295	41%	88%	313		88%	386	47%	88%	339	42%
Strongly Agree (6)				62%	30,0	211	25%	3.,,	161	19%	J.,,	93	13%	55,5	50	6%	55,8	147	18%	33,8	98	12%
				, , ,	100%			100%			100%			100%			100%			100%		
N =			832			832			823			723			792			817			812	
Not able to respond			1			1			10			110			41			16			21	
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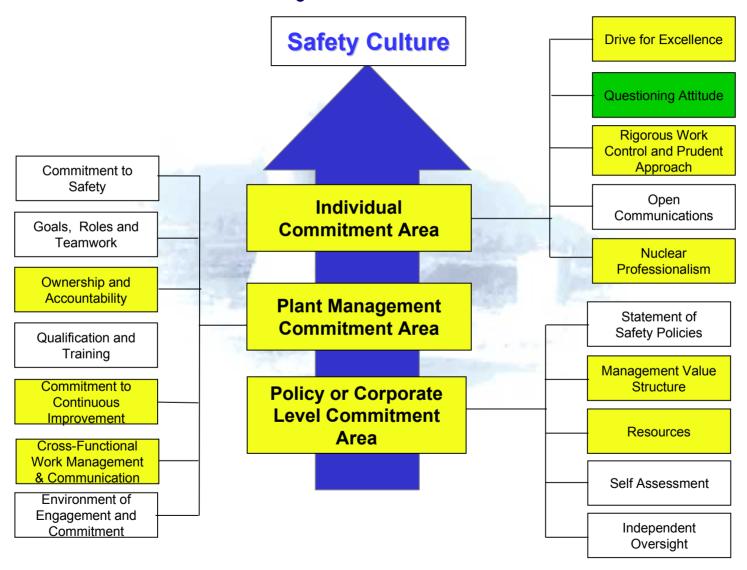
	CULTURE ASSESSMENT PLANT MANAGEMENT LEVEL COMMITMENT AREA RESULTS																									
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	Safety Culture Level and Criterion	#2 Plant Management Level Commitment Area	2.a Visible Commitment to Safety	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.b. D-B Goals are clear and understood	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.c. Roles of our employees are clear	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.d. Teamwork is reinforced	% of responses for individual ratings	% favorable ratings 4-6 /% unfavorable ratings 1-3	2.e. Employees take ownership in plant / work	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.f. Employees hold themselves accountable	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.g.Management holds employees accountable	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	2.h. Management values training development	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3
Strongly Disagree (1) Disagree (2) Somewhat Disagree (3)			1 4 25	11/11	4%	1 10 32	<b>打声</b>	5%	2 17 54	Y	9%	6 26 89	7	15%	4 11 64		9%	5 18		14%	5 28 83		14%	36 85 157		34%
Somewhat Agree (4) Agree (5) Strongly Agree (6)			95 363	11% 44% 41%	96%	194 426		95%	279 367	34% 44% 13%	91%	301 314	36% 38% 11%	85%	280 349	34% 43% 14%	91%	300 326		86%	221 318	27% 39% 20%	86%	309 193 41		66%
N =			831		100%	829		100%	830		100%	827		100%	821		100%	822		100%	821		100%	822		100%
Not able to respond			2			4			3			6			12			11			12			11		
Total N =			833			833			833			833 			833			833			833			833		
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N=833 (98% site pop.) RATINGS	Safety Culture Level and Criterion	#1 Individual Level Commitment Area	3.a. Employees at D-B exhibit a Drive for Excellence	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.b. People, plant, performance are continuously improved to enhance margins of safety	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.c. Questioning Attitude Challenges are welcomed	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.d. Rigor/prudent approach - performing activities in a quality manner is standard	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.e. Open Communication - employees comfortable in voicing opinions, issues, concern	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.f. Nuclear Professionalism - persistence, urgency in identifying / resolving problems	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3	3.g. Understand it is my responsibility to raise safety or quality concerns	% of responses for individual ratings	% favorable ratings 4-6 / % unfavorable ratings 1-3
							1.76		40	The state of													
Strongly Disagree (1)			1			1	1		10			2			9			3			0		
Disagree (2)			1		3%	5		6%	19		12%	14		11%	27		13%	15		6%	1		1%
Somewhat Disagree (3)			27			44			66			70			78			31			3		
Somewhat Agree (4) Agree (5) Strongly Agree (6)			426	26% 52% 19%	97%	251 410 115	30% 50% 14%	94%	234 354 140	43%	88%	254 388 89	47%	1 6	229 353 130	28% 43% 16%	87%	411	31% 50% 13%	94%	13 147 666	1% 18% 80%	99%
N =			829			826			823			817			826			823			830		
			4			7			10			16			7			10			3		
Not able to Respond			4			- 1			10			10			- 1			10			- 3		
Total N =			833			833			833			833			833			833			833		
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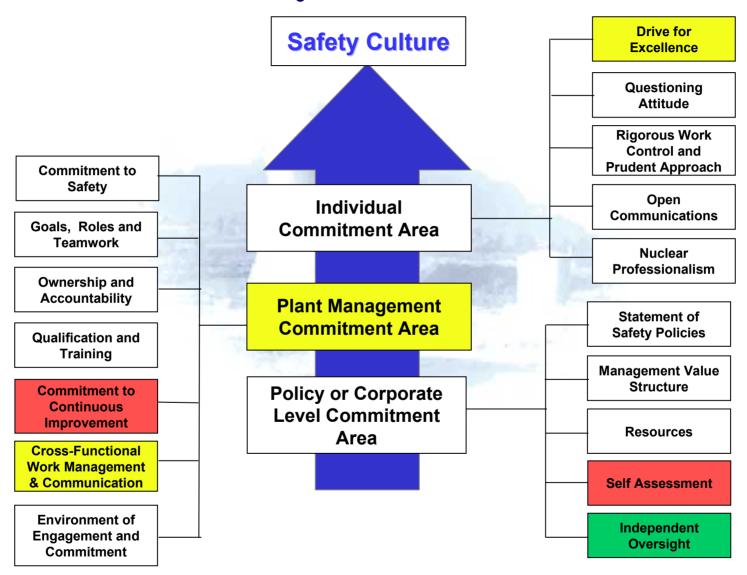


#### **Mode 5 Safety Culture Assessment**



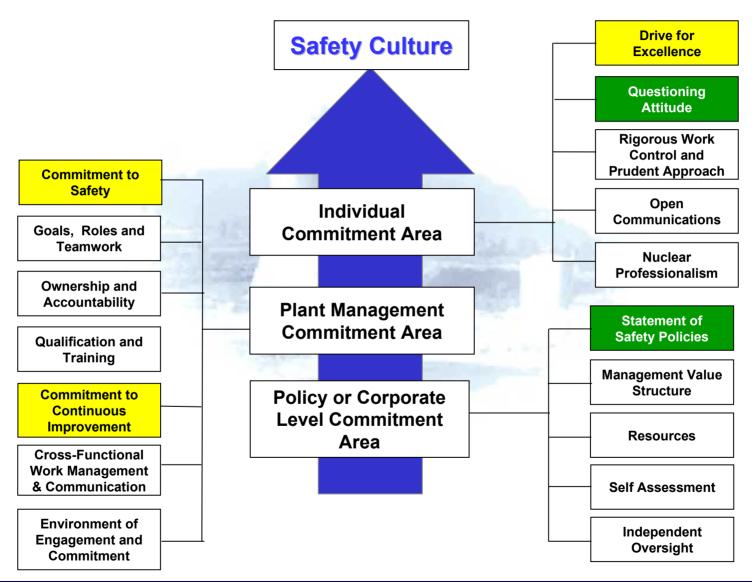


#### **Mode 4 Safety Culture Assessment**





#### Restart Safety Culture Assessment





#### **SCWE Survey Outcomes**



**Linda Griffith Employee Concerns Program Manager** 



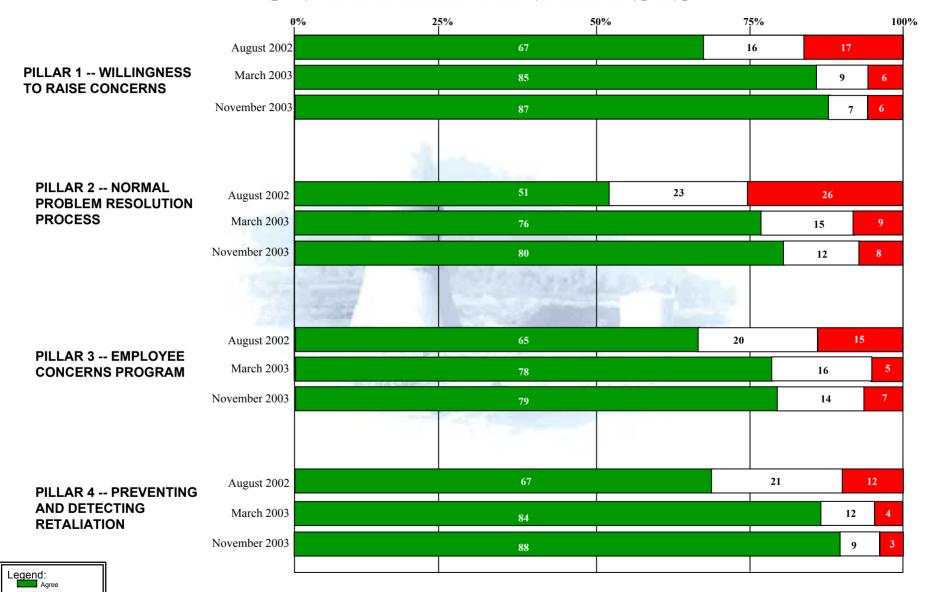
#### **SCWE Survey**

#### Desired Outcomes

- -Discuss the results of the most recent Safety Conscious Work Environment Survey
- -Provide a comparison to the March 2003 and the August 2002 Surveys
- -Discuss analysis of the results and the opportunities for improvement based on the analysis



#### **OVERALL ANALYSIS**



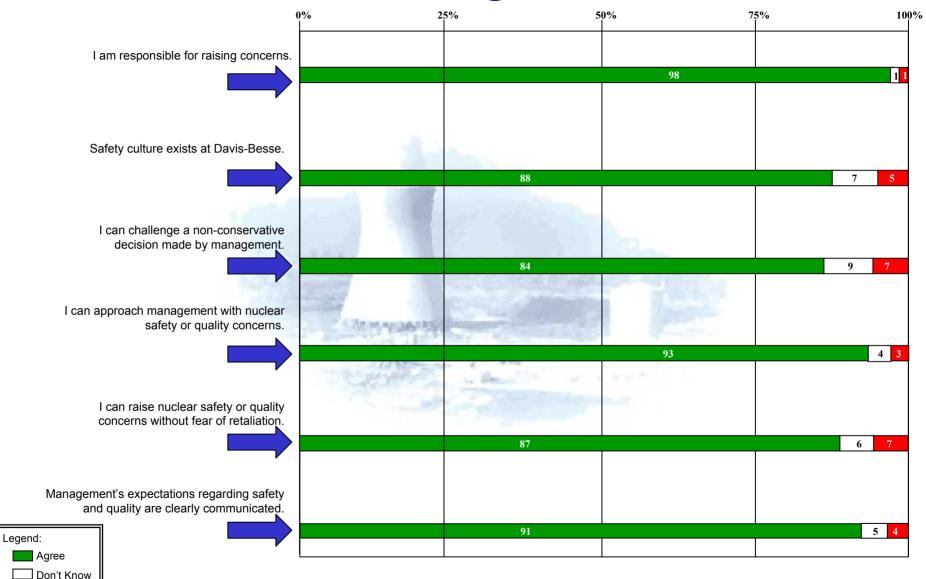
**November 2003 SCWE Survey Results** 

VOC

FirstEnergy Nuclear Operating Company



### FirstEnergy Pillar I -- Willingness to Raise Concerns

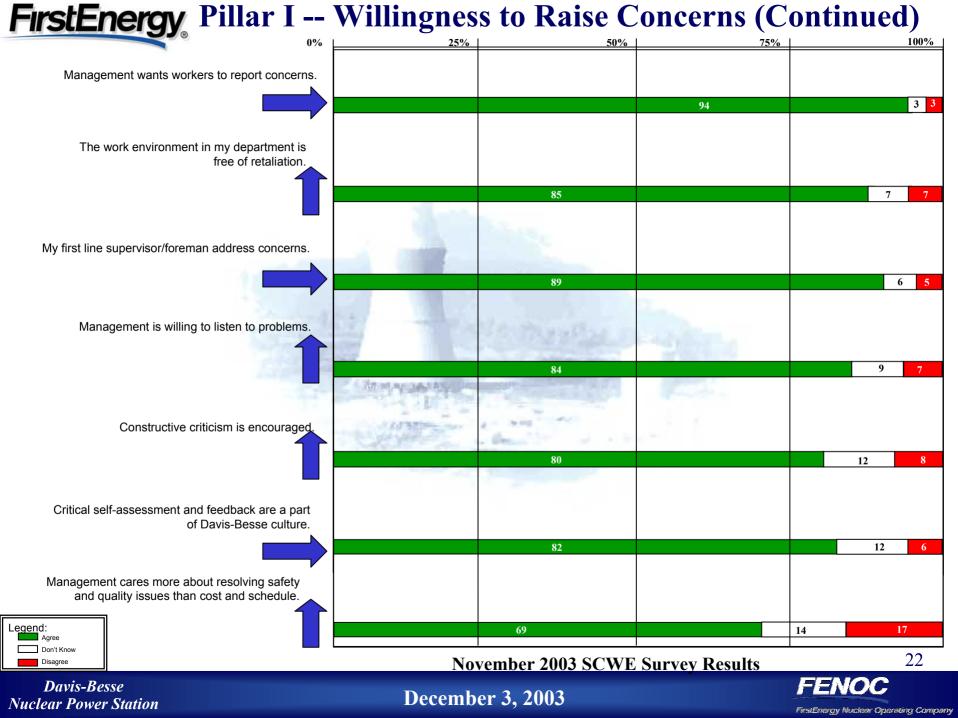


**November 2003 SCWE Survey Results** 

21

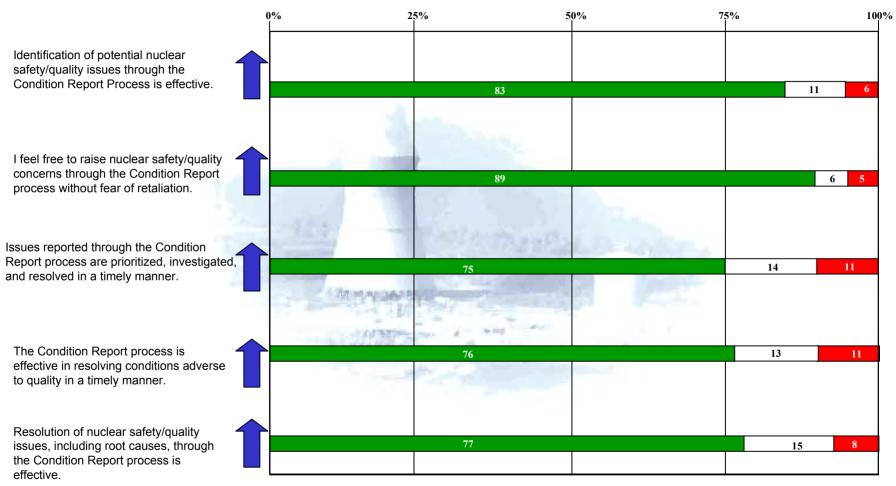
FirstEnergy Nuclear Operating Company

Disagree





#### Pillar 2 -- Normal Problem Resolution Process



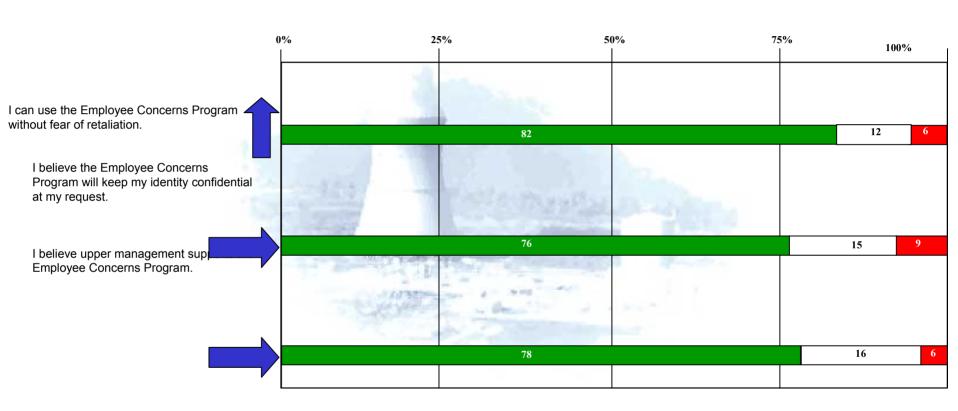


**November 2003 SCWE Survey Results** 

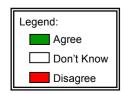
FENOC
FirstEnergy Nuclear Operating Company



#### Pillar 3 -- Employee Concerns Program



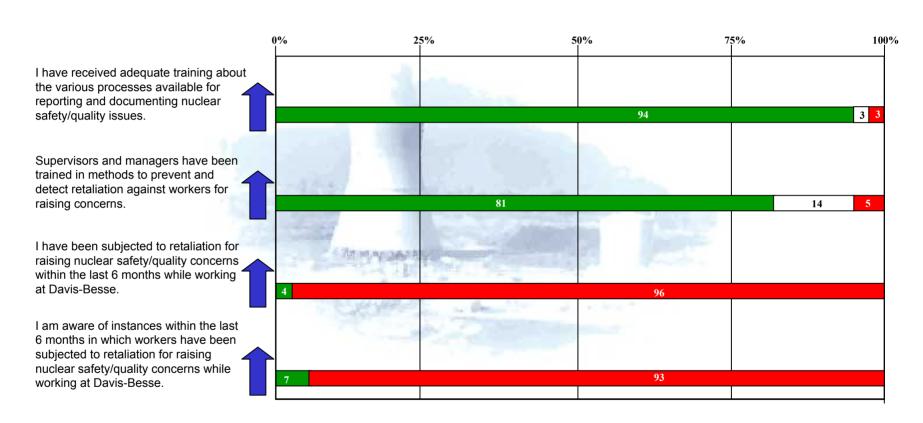
#### **November 2003 SCWE Survey Results**



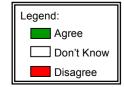
FENOC
FirstEnergy Nuclear Operating Company



#### Pillar 4 -- Preventing and Detecting Retaliation



**November 2003 SCWE Survey Results** 





#### **Conclusion**

- Overall Conclusion
  - -Substantial improvements since August
  - -Continuous improvement over time





Steve Loehlein

Manager – Nuclear Quality Assessment



- Methodology and Approach
  - Approximately 10% of staff (86 personnel)
  - Face-to-face interviews of Supervisors and line staff
  - Questions focused on SCWE, safety culture and organizational effectiveness



Do you believe management wants employees to report problems and adverse conditions?

- •Response:
  - -93% yes



Have you raised any issues since February 2003 via the corrective action program, and were they adequately addressed?

- •Response:
  - -78% identified an issue
  - -82% agreed concern was adequately addressed



Are you aware of instances since February 2003 in which another individual raised an issue and considered the response incomplete or unacceptable, or was retaliated against for raising the issue?

#### •Response:

- 23% considered responses to be incomplete or unacceptable
- 9% knew of or had heard of an instance of retaliation



Are you aware of any specific events since February 2003 which would discourage employees from raising concerns?

- •Response:
  - -14% yes



Do you believe you can raise any nuclear safety or quality concern without fear of retaliation?

- •Response:
  - Over 95% said yes



Do we apply the right level of effort for timely and effective corrective actions according to the level of significance of the issue?

#### •Response:

- -74% yes, or most of the time
- -13% no
- -13% did not know or had no comment



Looking at the FENOC Davis-Besse safety culture model, do you believe:

#### •Response

- -Individuals are ready for restart? 93% yes; 2% no; 5% neither yes nor no
- -Plant management is ready for restart? 91% yes; 7% no; 2% no response
- -Policy/corporate level commitments support restart? 87% yes; 8% no; 5% no response



- Summary conclusions
  - Worker willingness and responsibility to raise issues is very strong
  - Large majority believe safety culture is ready for safe restart





Mark Bezilla
Vice President



#### Desired Outcome

- -Introduce the Cycle 14 Operational Improvement Plan
- Communicate how it ensures continuous improvement beyond restart



#### Purpose

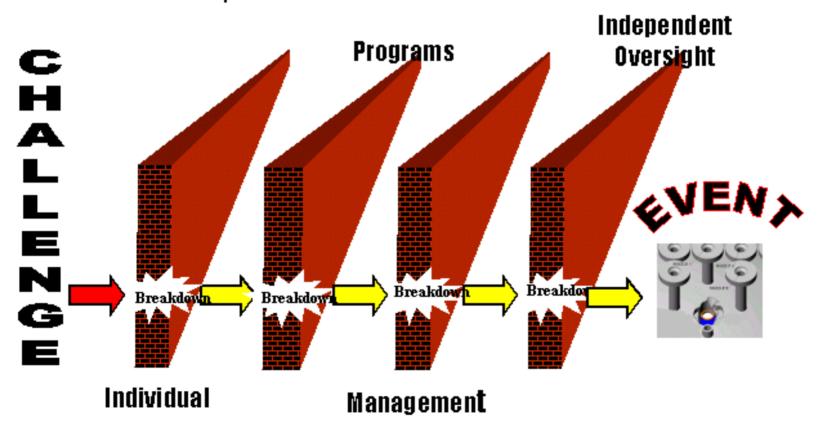
- -Transition to Normal Plant Operations
- -Sustained Performance in Nuclear Safety
- -Continued Improvement



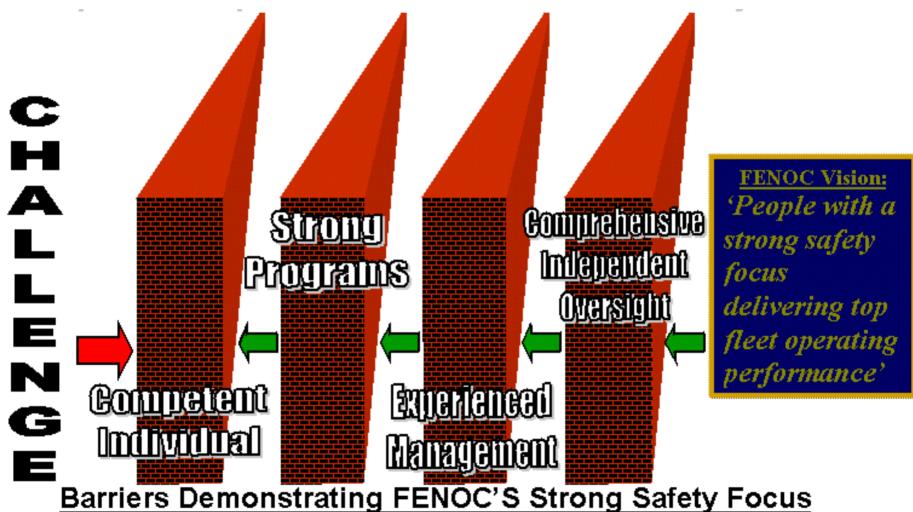
- •Plan Focus on Four Primary Safety Barriers
  - -Individual
  - -Programs
  - -Management
  - -Oversight



This illustration represents how the four safety barriers failed, allowing the degradation of the RPV Head to go undetected for several years and serves to anchor the lessons learned and corrective actions taken to prevent recurrence.







monstrating FENOC 3 Strong Salety Focus



			Barriers Enhanced				
Sponsor	Plan Initiatives	Individual	Programs	Management	Oversight		
M. Bezilla	Organizational Effectiveness Improvement		X	X			
B. Allen	2. Operations Improvement	X	X	X			
B. Allen	3. Maintenance Improvement	X	X	X			
B. Allen	4. Training Program Improvement	X	X	X			
B. Allen	5. Work Management Improvement	X	X	X			
J. Powers	6. Engineering Improvement	X	X				
M. Bezilla	7. Continuous Safety Culture Improvement	X		X	X		
R. Schrauder	8. Procedure Improvement	X	X				
R. Schrauder	9. Corrective Action Program Improvement	X	X	X	X		
L. Myers	10. Oversight Improvement			X	X		



- Principal Actions
  - -Organizational Effectiveness Improvement
    - -Self-Assessments
    - -Leadership Academy for management skills
    - -Management Observation training
  - -Operations Improvement
    - -Operations Excellence Plan
    - -Improve Operator knowledge and skills
  - -Maintenance Improvement
    - -Improve Maintenance training
    - -Improve Maintenance effectiveness
    - -Improve Maintenance supervision and staff
    - -Improve ownership of plant equipment



- Principal Actions
  - -Training Program Improvement
    - -Training on design and configuration control
    - -Qualification training for engineers
  - -Work Management Improvement
    - -Common processes
    - -Backlog reduction
  - -Engineering Improvement
    - -Improve safety margins
    - -Latent Issues Reviews and Program Reviews
    - -Design Calculation Improvement & ATLAS



- Principal Actions
  - -Continuous Safety Culture Improvement
    - -Safety Culture Assessments and Surveys
    - -SCWE Training
  - -Procedure Improvement
    - -Training on Procedure Adherence
    - -Self-Assessment on Procedure Adherence
  - -Corrective Action Program Improvement
    - -Apparent Cause Improvement Plan
    - -Reduce Condition Report backlogs
  - -Oversight Improvement
    - -Supplement QA with off-site assistance
    - -QA oversight of cross-functional activities
    - -External assessment of self-assessment



46



- Plan Monitoring
  - -Monthly team review of plan
  - -Performance Indicator Monitoring
  - Ongoing external assessment of plan initiatives and progress



- •Independent External Focused Assessments
  - Safety Culture
  - Engineering Quality
  - Corrective Action Program



#### Conclusion

- Plan will anchor the changes made and will cause continued improvement in our plant, people, and processes through
   Cycle 14
- -Monitoring and external assessment is in place to monitor and provide feedback



## Work Scope Plans for the Mid-Cycle Outage(Cycle 14)



Mark Bezilla
Vice President



## Work Scope Plans for the Mid-Cycle Outage(Cycle 14)

- Current Start Date
  - −1<sup>st</sup> Quarter of 2004 Contingent
  - −1<sup>st</sup> Quarter of 2005 if License Amendment to extend the OTSG surveillance requirements is approved
- •Scheduled Duration ~ 21 days



## Work Scope Plans for the Mid-Cycle Outage(Cycle 14)

- Scheduled activities include
  - -Steam Generator Eddy Current Testing
  - -Incore Nozzle Inspection
  - -Control Rod Drive Nozzle Inspection
  - -Reactor Vessel Bare Head Inspection
  - -Boric Acid corrosion inspection of Reactor Coolant System
  - -Surveillance Testing needed to support operation until Spring 2006
  - -Contingency Plan
    - Loop 2 Reactor Coolant Pump Gasket Replacement
      - Pending results of inspection Contingency Plan





### Clark Price Owner - Restart Action Plan



#### Key Items completed since the November 10th Meeting

- -Completed our Restart Readiness Safety Culture Assessment
- -Submitted the Integrated Restart Report to Request Restart of the Plant
- -Installed both of the newly modified HPI Pumps and have completed testing of Pump #1
- -Completed the replacement of 24 Breakers with Fused Disconnect Switches to achieve Breaker Coordination



#### Continuing Key Activities

- Completion of the Operations Improvement Action Plan
- Electrical System Analysis Issue Resolution
- Service Water Pump #2 Baseline Testing
- ECCS Room Cooler #4 & #5 Replacement
- Containment Air Cooler Pressure Transient Resolution
- Closure of the remaining Open NRC 0350 Panel Restart
   Checklist Items



Key	Milestones	to	Restart
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Dec 5 - Final Restart Overview Panel Meeting for Restart

Dec 8 - Transition to On-Line Work Control Process

Dec 8 - NRC Restart Readiness Inspection Team begins two week Operational inspection of Mode ascension performance

Dec 9 - Restart Readiness Meeting for Modes 4 & 3

Dec 11 - Enter Mode 4

Dec 12 - Enter Mode 3

Dec 13 - Achieve Full Reactor Coolant System Pressure & Temperature

Dec 15 - Restart Readiness Meeting for Mode 2



#### Key Milestones to Restart

- Public Meeting for Request for Restart
- Following NRC Approval Enter Mode 2 (Restart)
- Enter Mode 1
- Management Hold for Effectiveness & Readiness Assessment
- Sync to the Grid
- − ~ 50% Power Management Hold for Effectiveness & Readiness Assessment
- − 100% Power Operation
- Post Restart Effectiveness Critique



#### **Closing Comments**



### Lew Myers Chief Operating Officer - FENOC